

A03 № 3130021704 /2021.10.19

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A04



A02 Inspection certificate EN 10204 / 3.1

A05 HUS LTD.

A01

HUS LTD

1 Industrialna Str. 3600
Lom, BulgariaB01 Cold formed welded structural hollow sections
of non-alloy and fine grain steels according EN
10219-2:2006

A08

Order №

A06

Customer SZATMARI KFT

A07

Invoice № 3130021704

B02

EN 10219-1 S235JRH

B10

length 6000 mm.

B09

CFRHS

option 1.1 ; 1.4

B09

B07

B08

4 266 m.

B12

B13

B09

CFRHS 20x20x2

B10

B08

1350 m.

B13

B06 0001846870989

B07

424661-12

B09

CFRHS 20x20x2

B10

B08

1350 m.

B13

B06 0001846954989

B07

424661-12

B09

CFRHS 20x20x2

B10

B08

1350 m.

B13

B06 0001846675989

B07

424276-15

B09

CFRHS 140x60x4

B10

B08

108 m.

B13

B06 0001827750989

B07

44813-10

B09

CFRHS 140x60x4

B10

B08

108 m.

B13

B06 0001827888989

B07

44813-10

B07 Chemical composition %

Bundle №	Heat №	C	Mn	Si	P	S	Al	Cu	Cr	Ni	Mo	Ti	V	Nb	N	CEV 2
		x 100			x 1000			x 100			x 1000			x 100		
000184687098910	1211576	7	34	1	24	20									5	14
000184695498910	1211576	7	34	1	24	20									5	14
000184667598910	711589-9	8	40	1	25	25									5	15
000182775098910	1021379	8	42	2	10	5									7	16
000182788898910	1021379	8	42	2	10	5									7	16

B07 Mechanical properties

Heat №	C00	C03	C11	C12	C13	C14	C42	C50	C70	C71
Test №			ReH MPa	Rm MPa	A %	ReH/Rm	Impact test	Certificate №		
1211576	424661-12		280	395	34		not done	550785		
1211576	424661-12		280	395	34		not done	550785		
711589-9	424276-15		270	390	34		not done	549867		
1021379	44813-10		295	405	32		not done	630316		
1021379	44813-10		295	405	32		not done	630316		

D02 Non-destructive testing - passed.

Z02

Z03 Director Branch Lom



N.Dechev

www.husltd.com

Date 19.10.2021

Seal HUS LTD.

Z04



1938

17

1938-CPR-0285/1

A05 TM

D01 The test has been performed on the provided products and the results are satisfactory.

Z01 The producer declares that the product is according to the customer's order.

Z05 Without any post heat treatment; with shape, dimensions and tolerances according EN 10219-2; performance characteristics according appendix ZA.1 of the product standart. Function - for steel structures and combined steel and reinforced concrete structures.

Z06 Claims are allowed within 14 days from product receipt. In order to consider a claim, the customer must provide a quality inspection control document and a marking on the claimed goods. Claims associated with unloading and storage of the goods will not be accepted.

Z07 Declaration of performance №3130021704 HUS CFRHS S235JRH /2021